

WELD & HEAT SCALE REMOVAL **CAPABILITY**

WELD MARKS AND HEAT SCALE REMOVAL

SCALE GONE 35 Rapidly removes colorations and scale from welded stainless alloys at 180 F when they are immersed in a 1 to 4 dilution in water. For large parts, mark with a temperature indicator pencil and when the temperature drops to 200 F after welding, apply Scale Gone 35 to remove the discolorations and scale.

Research laboratory data indicates that excellent derusting rates can be achieved with Scale Gone when it is used at higher temperatures. Since for economy reasons higher use dilutions will normally be used, and rust layers may be heavier than those used in this experiment; longer cleaning cycles will usually be required. Also a less detailed study indicates that mild agitation by mixing, brushing or boiling will further reduce the time required for complete heavy rust removal.