

DESCALING GALVANIZED PARTS, ALUMINUM CASTINGS & MISC. APPLICATIONS

ZINC COATED (GALVANIZED) PARTS

Charge the descaling tank with a 1 to 4 solution of Scale Gone 35 and heat to 100 to 130 F. Dip parts into tank until clean. Remove and allow to drain over cleaning tank then dip into a rinse tank, remove and dry. When the cleaning solution pH rises above 5, add small amounts of Scale Gone 35 as needed to maintain cleaning action.

ALUMINUM CASTINGS

Test a small area first to be sure the casting is not a tin or zinc alloy that blackens when cleaned. Clean as directed for radiators above, or in a dip tank using the zinc coated parts procedure above.

OTHER APPLICATIONS

Many products and parts made from steel, cast steel, cast iron, cast and die formed stainless, shot cleaned stainless castings and other similar materials are best tank cleaned with a 1 to 6 solution at 175-200 F for 4 to 8 hours or until cleaned.

Soft metal parts and other products made from brass, copper, zinc, aluminum, magnesium, monel, nickel, silver and many of their alloys are best cleaned at room temperature up to 150 F in a 1 to 3 up to 1 to 10 solution of Scale Gone.